

## TECHNICAL SPECIFICATIONS

	M2	M4	M6
Filling Heads / Crowners	2	4	6
Production Rates (up to) <small>(based on 12 oz/355 mL bottle at optimal conditions)</small>	12 bottles/min 30 cases/hr 2.2 bbl/hr 67.5 gal/hr 2.6 hL/hr 0.26 m <sup>3</sup> /h 258 L/hr	30 bottles/min 75 cases/hr 5.4 bbl/hr 169 gal/hr 6.4 hL/hr 0.64 m <sup>3</sup> /h 639 L/hr	40 bottles/min 100 cases/hr 7.3 bbl/hr 225 gal/hr 8.5 hL/hr 0.85 m <sup>3</sup> /h 850 L/hr
Bottle Diameter Capability	2.1"-7.0" diameter (53 mm x 178 mm)	2.1"-5.0" diameter (53 mm x 127 mm)	2.1"-3.0" diameter (53 mm x 76 mm)
Machine Dimensions	5.5' L x 3.5' W (1676 mm x 1067 mm)	5.5' L x 3.5' W (1676 mm x 1067 mm)	5.5' L x 3.5' W (1676 mm x 1067 mm)
Power	17A @ 115VAC, 56/60 Hz 9A @ 230VAC, 56/60 Hz	17A @ 115VAC, 56/60 Hz 9A @ 230VAC, 56/60 Hz	17A @ 115VAC, 56/60 Hz 9A @ 230VAC, 56/60 Hz
Compressed Air	15 cfm @ 90 psi (25 m <sup>3</sup> /h @ 6.2 bar)	15 cfm @ 90 psi (25 m <sup>3</sup> /h @ 6.2 bar)	15 cfm @ 90 psi (25 m <sup>3</sup> /h @ 6.2 bar)
CO <sub>2</sub> Requirements <small>(Based on single purge for 12 oz. bottles)</small>	4 cfm @ 40 psi	8 cfm @ 40 psi	12 cfm @ 40 psi

## CONFIGURATIONS

### STANDARD MODEL

Locking Casters	Included	Included	Included
Adjustable Leveling Feet	Optional	Optional	Optional
Big Crown Hopper	Optional	Optional	Optional
Guarding	Optional	Optional	Optional

### CE-CERTIFIED MODEL CE

Locking Casters	Included	Included	Included
Adjustable Leveling Feet	Optional	Optional	Optional
Big Crown Hopper	Optional	Optional	Optional
Guarding	Included	Included	Included

# BOTTLING SYSTEMS

Upgradeable 2.2 to 7.3 bbl/hr counterpressure bottling systems that simplify your packaging operation



UP TO  
**40**  
BOTTLES PER MINUTE

Rinser: Semi-Automatic  
Purge & Fill: Automatic  
Crowning: Automatic

